

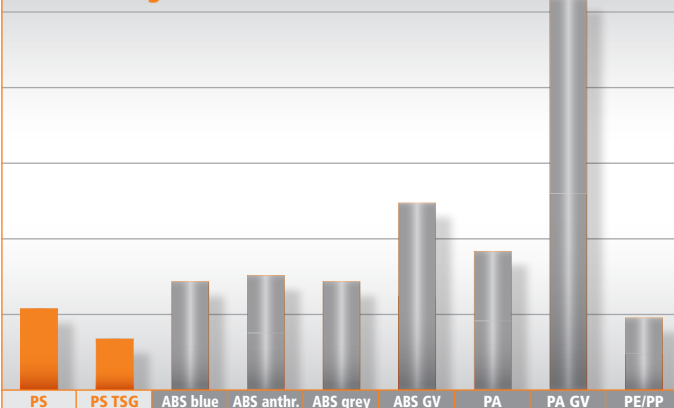
Polystyrene (PS)

Material Data Sheet

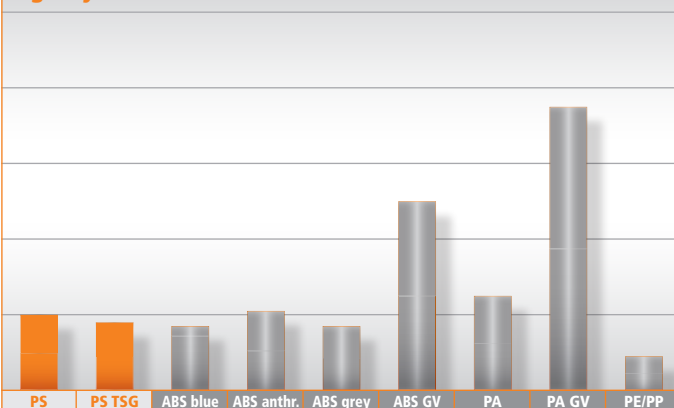

HÄFNER

Different characteristics in comparison:

Tensile strength

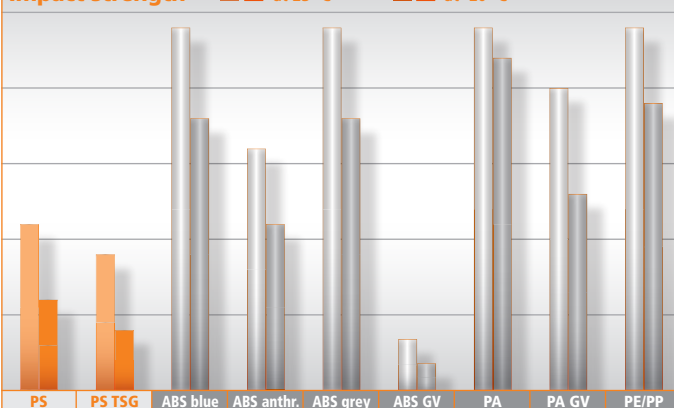


Rigidity



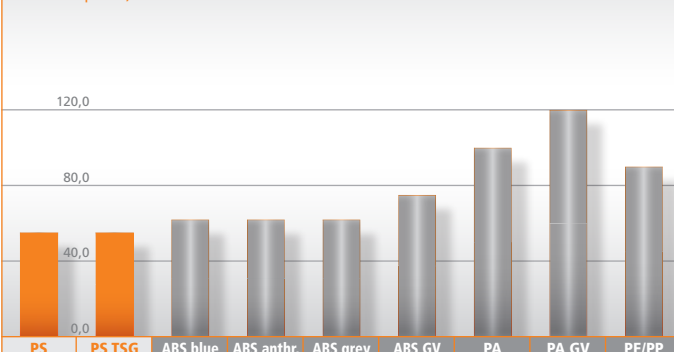
Impact strength

at 23 °C (light grey) at -20 °C (orange)



Shape stability in heat (°C)

(Reference values for maximum working temperatures with unloaded parts.)



Abbreviation:

PS = High impact resistant Polystyrene
 PS TSG = High impact resistant expanded Polystyrene
 PS GV = Glassfibre reinforced Polystyrene

Colours:

Basic colours: anthracite, green
 Colour option: Blue, red, black, yellow, orange, green and white

Other cover colours available on request.

Physical characteristics:

Low absorption of water, moderate heat resistance, high dimensional accuracy. Tends to electrostatic charge.

Texture: amorphous

Density:

PS = 1,03 - 1,06 g/cm³

PS TSG = 0,60 - 0,95 g/cm³

PS GV = 1,15 - 1,35 g/cm³

Coefficient of thermal expansion:

$8 - 10 \cdot 10^{-5} / K$

Absorption of water:

< 0,1 %

Chemical resistance:

Resistant:

e. g. against water, alkali, mineral acids and most salts.

Not resistant:

e. g. against aromatic and chloride hydro carbons, petroleum, ether, ester etc.

Environmental stress cracking:

Danger of tension cracks by simultaneous influence of specific chemicals and tensions, environmental stress cracking can take place. Especially with aromatic hydro carbons.

If in doubt, please ask us.

Gluing:

Gluing with solvent based products is possible without problems.